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LIQUID-APPLIED ROOFING AND
WATERPROOFING

SECTION 07560
LIQUID-APPLIED ROOFING AND
WATERPROOFING
(OVER EXISTING SUBSTRATES- SPF FOAM
ROOFING)

PART 1 GENERAL

1.1 DESCRIPTION

This specification is designed specifically for the application of AguaSeal Acquisition, LLC (AguaSeal) MonoSeal System over the following existing roofing system:

- a) SPF Foam- Sprayed Polyurethane Foam

1.2 SECTION INCLUDES

This specification incorporates the application of substrate suitable primers and the installation of the liquid-applied flexible acrylic waterproofing system over a range of existing roofing systems. This work shall include the preparation of the existing substrate, application of the primer(s), application of the new roofing and waterproofing system, the detail work flashing system, and final clean up.

1.3 RELATED WORK

The contractor shall review all sections of these specifications to determine items of work that will interface with the application of this roofing system. Coordination and execution of related sections shall be the responsibility of the contractor.

1.4 REFERENCES

1. ASTM B117 - Test Method of Salt Spray (Fog) Testing.
2. ASTM G-29 - Test Methods for Algae Resistance.
3. ASTM E-108 - Test Method for Fire Test of Roof Coverings.
4. ASTM D-1653 - Water Vapor Transmission of Materials.
5. ASTM G26 - Practice for Operating Light- and Water-Exposure Apparatus for exposure of Nonmetallic Materials.
6. ASTM D-412 - Ultimate Tensile Strength at Break.
7. ASTM D-6083 - Standard Specification for Liquid Applied Acrylic Coatings used in roofing.
8. ASTM C1549 - Standard test method for determination of solar reflectance near ambient temperature using a portable solar reflectometer

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9. ASTM C1371 - Standard test method for determination of emittance of materials near room temperature using portable emissometers
10. FM 4470 - Standard for Class 1 Spread of Flame Fire, Windstorm Pressure, Windstorm Pull, Hail Damage, Resistance to Foot Traffic, and Susceptibility to Leakage Classifications

1.5 SUBMITTALS

1. Shop Drawings: Submit drawings showing the layout of joint reinforcing and all flashing details, including edges, closures, penetrations, etc.
2. Product Data: Provide AguaSeal' technical data for each of the products that comprise the whole roofing and waterproofing system.
3. Manufacturer's Installation Instructions: Provide technical data and application instruction sheets from AguaSeal for the total scope of work regarding the specific project.
4. Verify field measurements and submit materials list, including quantities, to be applied to achieve specified membrane thickness.
5. Manufacturer's Certificate: Provide Certification that each of the products to be utilized meet or exceed specified requirements.

1.6 QUALIFICATIONS

1. Applicator Qualifications: AguaSeal shall have sole discretion, including the right of refusal to disqualify, regarding the qualifications of the proposed applicator of any AguaSeal products specified for the project. Minimum requirements for approval of Applicators for the specified project are 3 years known and documented history of successful application of liquid-applied waterproofing systems.
2. Approved Applicators will also have necessary and documented experience in the application of liquid-applied waterproofing systems on roofs of a similar size and scale as specified for this project.
3. Proof of this qualification shall be provided, if and as necessary, in written form by AguaSeal.



1.7 QUALITY CONTROL

1. Codes and Standards: The contractor shall be required to be familiar and acquainted with the building codes, regulations, and standards governing the specified project.
 - a) There shall be no variation from these specifications unless said variation is submitted in writing and approved by the specification author and AguaSeal and/or its Technical Sales Representative (TSR).
 - b) An Approved Applicator (as designated by AguaSeal) shall be on site during all applications of any AguaSeal' products.
2. Manufacturer's Technical Sales Representative (TSR): AguaSeal' TSR shall be on site at regular intervals, spread no more than 7-10 business days apart, during the application process. At the Building Owner' specific request, the TSR shall, following each site visit, provide a written inspection report. To be in compliance with Warranty requirements, the TSR is required by AguaSeal to approve the application process at specific stages:
 - a) Prior to the commencement of the work to evaluate and advise regarding specific elements of the project that may require additional scope of work over and above standard installation procedures,
 - b) At initial application of any AguaSeal primer(s), and commencement of the MonoBase and TRU™ underlayment scope of work,
 - c) To comply with AguaSeal warranty requirements, inspections at 7-10 day intervals during the MonoBase and TRU™ underlayment scope of the work,
 - d) During and after the MonoTop scope of work and upon completion of the project and prior to any issuance of warranty.
3. The application of this coating system must be in accordance with AguaSeal estimated application rate for required dry film thickness, published application instructions and Material Safety Data Sheets.
4. The specified roofing system must be installed by AguaSeal authorized roofing applicator in compliance with drawings and specifications as provided by AguaSeal.
5. There must be no deviations made from AguaSeal specification or AguaSeal's approved shop drawings without the PRIOR WRITTEN APPROVAL of AguaSeal.



6. The solar reflectance of this roofing product may decrease over time due to environmental defacement such as dirt, biological growth, ponded water, etc. The roof should be monitored at regular intervals and maintained or cleaned when necessary to assure maximum solar reflectance.

1.8 DELIVERY, STORAGE, AND HANDLING

1. Deliver materials to the site in the manufacturer's unopened and undamaged containers bearing the following information:
 1. Name of manufacturer
 2. Name of contents and products code
 3. Net volume of contents
 4. Lot or batch number
 5. Storage temperature limits
 6. Shelf-life expiration date
 7. Mixing instructions and proportions of content
 8. Safety information and instructions
2. Store materials in accordance with AguaSeal's instructions. **is essential that the product be protected from the elements to preserve its integrity.** Contact the AguaSeal Technical Sales Representative for guidance.
3. Store materials at temperatures between 40 and 90 degrees F (4-32 degrees C). Keep out of direct sunlight.
4. Support stored material containers on pallets or otherwise off potentially wet ground as necessary.
5. Handle materials in accordance with the manufacturer's recommendations.

1.9 ENVIRONMENTAL REQUIREMENTS

1. The MonoSeal System should only be applied if no rain is expected before the application has had time to dry and if ambient temperatures are 40F (4.5C) or above.

1.10 WARRANTY

MonoTop finish coating will always be applied over the MonoBase and TRU™ underlayment foundation to build system millage to Warranty requirements.



The application rates vary with the warranty selected. The total system dry thickness will also vary based on the base coating used and the warranty selected. See section 3.3 for application and minimum dry thickness amounts.

In all options the following are requirements for obtaining an AguaSeal Warranty.

0. Provide applicable timeframe AguaSeal material only or labor and material warranty (see Application, below).
1. The Contractor shall be responsible for an initial three years of labor warranty with AguaSeal being responsible for material only or both labor and material, subject to the specific agreement, from year four forward.
2. Manufacturer is responsible for the labor portion of the warranty from year four forward.
3. To qualify for any Agua-Seal Warranty the system must comply to the following dry mil thickness.

MonoSeal Membrane System	10 Year-	40 mils dry minimum
	20 Year-	52 mils dry minimum

1.11 PROJECT CONDITIONS

- A. Acceptable Substrates: Acceptable substrates for the MonoSeal System shall be the following: SPF Foam, metal, or other substrates approved by AguaSeal.
- B. The roofing contractor should conduct a roof scan on flat and low slope roofs of all types prior to the commencement of any AguaSeal work, in order to comply with the AguaSeal Warranty requirement
- C. Substrate: After existing roofing systems are cleaned and repaired by the MonoSeal system installer, as required, but prior to starting membrane system installation work, complete all substrate corrective actions required, including but not limited to; removal and replacement of deteriorated flashing, roof decking, removal and replacement of wet insulation. The substrate shall be smooth, dry, and free of debris.

PART 2 PRODUCTS

2.1 MANUFACTURER

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1. AguaSeal Acquisition, LLC
7269 Cross Park Drive, North Charleston, SC 29418
Phone: (843) 614 9663 www.aguaseal.net

2.2 MEMBRANE COMPOUND MATERIAL

1. Waterproofing Material:

- a) Foundation and Finish Coats comprising the MonoSeal System made up of MonoBase and MonoTop, namely a water-based, TRU™ underlayment-reinforced, highly flexible acrylic coating system which is liquid-applied in three successive stages, creating one continuous and seamless watertight membrane, with a minimum 40 mils dry, cured total system thickness;

1.1 The MonoSeal System comprises:

- I. MonoBase: a blend of highly flexible, water-based, 100% pure, acrylic polymer, resin coatings.
 - II. TRU™ underlayment: AguaSeal non-woven polyester, stitch-bonded, 272 weave, heat-set fabric.
 - III. MonoTop: an ultra-violet light-resistant blend of highly flexible, water-based, 100% pure, acrylic polymer, resin coatings.
2. Reinforcing TRU™ underlayment: This material shall be non-woven 100% polyester, stitch bonded, 272 weave, heat –set TRU™ underlayment, as specified by the Architect/Engineer;
 - a) 272: Weight: Minimum (2.73oz), Target (3.04oz), Maximum (3.34oz)
 - b) 272: Tensile Strength: MD: 67 lbs., CD: 59 lbs. per ASTM D5034
 - c) 272: Elongation @ Break: MD: 25%, CD: 79% per ASTM D5034
 - d) 272: Ball Burst: 109 lbs. per ASTM D3787
 - e) 272: Trapezoid: MD: 22 lbs., CD: 21 lbs. per ASTM D5587
 - f) 272: Thickness: 0.018 inches per ASTM D1777

2.3 CURED MEMBRANE CHARACTERISTICS

PROPERTY

TEST

RESULT

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Elongation	ASTM-D638	>300% Elastomeric
	ASTM-D2370	>220% @ Break
Tensile Strength (cured)	ASTM-D412	>2000 PSI (12,789 kPa)
	ASTM-D2370	>210 PSI
Density		12.1 lb./gal
Volume Solids	ASTM-D2697	> or = 50%
Weight Solids	ASTM-D1644	> or = 65%
Viscosity	ASTM D562	129 Krebs @ 77°F
Algae Resistance	ASTM-G29	No Growth Supported
Moisture Vapor	ASTM-D1653	3 perms
Tear Resistant	ASTM-624	81 (Lbf/in)
Fire Rating	ASTM-E108	Class A
VOC (calculated)		< 72 g/L
Susceptibility to Leakage	FM-4470	
Windstorm Pressure	FM-4470	
Severe Hail Test	FM-4470	No Separation or Rupture 1 SH
Resistance to Foot Traffic	FM-4470	No Sign of Tearing or Cracking
Liquid Applied Acrylic	ASTM-D6083	Approved
Weathering	ASTM-G26	No effect after 3,000 hours
Salt Spray Test	ASTM-B117	No effect
Fire Rating	ASTM-E108	Class A
Low Temperature Flexibility (-15°F)	ASTM-D522	Pass
Liquid Applied Acrylic	ASTM-D6083	Approved
Solar Reflectance	ASTM-C1549	> or = 0.79
Thermal Emittance	ASTM-C1371	> or = 0.90

2.4 ACCESSORIES

1. Cant Strips: AguaSeal approved cant strip systems are EPS (Expanded Polystyrene), ISO (Polyisocyanurate) and non-pressure treated lumber. Cant strips should be installed at internal corners, around curbs, and at any 90-degree angles, all as recommended by the TSR.
2. Moisture Breathers/One Way Vents: Moisture breathers, otherwise known as 'One Way Vents' shall be installed on every roofing remediation project as recommended by the TSR.
3. Retrofit Internal Drains: Optional unless specified by AguaSeal TSR. Retrofit roof drains are designed to replace existing drains in reroofing applications. Installed from the roof surface, retrofit drains are engineered to be installed without removing the existing plumbing or fixture while providing a watertight connection to the roof system and the existing plumbing.



4. **AguaBase BG:** AguaBase BG may be made into a trowel grade acrylic, cementitious, moderately flexible and elastomeric bulking material by dry sand content in the AguaBase BG mix process. It is used in conjunction with MonoBase and/or AguaBase BG (as specified by the TSR) to fill cracks, voids, or low depressions on various substrates, to repair existing delaminated roofing and to provide a harder, more durable and ponding water tolerant surface around roof drains and scuppers.
5. **AguaPath:** a hardwearing, flexible and durable water-based, non-slip coating for protection of walkways and pedestrian areas on various roofing substrates. Contact the AguaSeal for suitability of purpose subject to substrate.
6. **AguaGrip:** AguaGrip is a low viscosity primer adhesive providing excellent adhesion to virtually all roof substrates. It can be used to seal chalky residue substrates, to re-adhere loose granules on a cap sheet, to encapsulate difficult to remove dust and dirt. AguaGrip makes an excellent bleed-blocker and aid system for leveling surfaces such as old built-up, granulated modified bitumen and other, ballasted roofing substrates, making them ready for application of any of the MonoSeal System. In addition to the above-mentioned substrates, AguaGrip can be used effectively to seal virtually all surfaces, including asphalt, concrete, asbestos, cement roofing, plastisol coated metal and other pre-coated surfaces.

PART 3 EXECUTION

3.1 EXAMINATION

1. Ensure the substrate surfaces are clean and dry, free of loose particles, cracks, pits, projections, or otherwise anything that may prevent adhesion or the successful application of the waterproofing system.
2. Ensure any penetrations through the substrate to be MonoSeal treated are securely installed.
3. Ensure that substrate areas are adequately supported and firmly fastened in place.
4. Ensure the roof substrate has a minimum slope of 0.25" per foot.
5. Ensure the roof substrate is free of any ponding water depressions. In the case of such depressions AguaBase BG or MonoBase Butter Grade may be used to



level out the substrate. Allow to dry before any further product application. In the case of larger areas of ponding water probability, the AguaBase System, comprising AguaBase BG, TRU™ underlayment, AguaBase BG, and another coat of AguaBase BG should be applied over the MonoSeal System in that specific area.

6. Ensure all attached parapet/vertical walls are properly treated with the MonoSeal System.

3.2 PREPARATION

1. Protect adjacent surfaces not designated to receive waterproofing.
2. Remove lightning protection.
3. Remove any excess debris from the roof such as leaves, areas of dirt accumulation, used HVAC containers etc.
4. Clean and prepare surfaces to receive waterproofing treatment by removing all loose and flaking particles, grease and any growing organic materials by pressure wash (3000 psi minimum pressure) and a stiff bristle push broom. Extreme care should be taken not to inject water into the substrate during washing. In some cases, additional drying time may be required after the cleaning process. Please consult your AguaSeal Technical Sales Representative for additional advice on cleaning various roofing substrates.
5. Following power washing, ensure that any remaining loosely adhering residue of previous coatings is removed to facilitate good adhesion.
6. Make any repairs required to the existing substrate. In areas where the existing roofing system is not fully adhered:
 - a) Remove any non-adhering roofing.
 - b) Where necessary install deemed approved recovery board to bring the repair area level with the existing roofing.
 - c) Prime the repair area with a thin coat of MonoBase, AguaBase BG slurry, or appropriate primer as recommended by the TSR.
 - d) Apply AguaBase BG Slurry or trowel grade AguaBase BG to the repair area as recommended by the TSR. Embed the TRU™ underlayment into the slurry.
 - e) Apply another thin layer of MonoBase, AguaBase BG slurry or trowel grade AguaBase BG and trowel smooth.
7. Do not apply any AguaSeal treatment to any surfaces deemed unacceptable



to the TSR.

3.3 APPLICATION

1. MonoBase Membrane System Application

1. MonoBase - To attain warranty standard coverage, apply MonoBase at a coverage rate of 2.5 gallons per 100 square feet (averaging 1.5 gallons per 100 square feet below TRU™ underlayment and 1.00 gallons per 100 square feet on top of TRU™ underlayment. This provides a combined total dry thickness including TRU™ underlayment of 24-26mls.

4. MonoBase Application with TRU™ underlayment

5. Apply project specific size TRU™ underlayment, laid into the wet MonoBase coating and immediately saturate top of TRU™ underlayment with an additional coat of MonoBase. Care should be given to ensure that adjacent runs of TRU™ underlayment are overlapped a minimum of 4 inches.
- b. Roof Perimeter- Using MonoBase and project specific sized (12") TRU™ underlayment waterproof the entire roof perimeter. Continue the treatment up vertical surfaces and onto deck a minimum of 6 inches in each direction.
- c. Roof Penetrations - Using MonoBase and project specific sized (12") TRU™ underlayment seal around the base of the penetration, extending at least 6 inches onto the vertical and 6 inches onto the base ensuring watertight integrity. Cut flashing to accommodate the shape of the penetration. Both the top and bottom of neoprene pipe boots shall be flashed in similar fashion.
- d. Roof Drains - Remove drain rings and using MonoBase and project specific sized TRU™ underlayment and the seal the roof drains, extending into the bowl of the drain.

AguaSeal recommends modifying the existing internal drain with the addition of a retrofit drain assembly. Should retrofit drains be installed, the process should take place after the roof is cleaned and before the MonoBase Membrane System is applied.

- e. Scuppers - Using MonoBase and project specific sized TRU™ underlayment, waterproof and seal scuppers by extending the chosen system beyond the existing roofing system into and through the scupper.



- f. Wall flashings and Coping caps - using MonoBase and project specific size TRU™ underlayment seal any seams and fasteners penetrating through wall flashings and coping caps.
- g. Gutters: Trowel or brush apply suitable AguaSeal sealant (in accordance with the TSR's recommendation) to the interior or exterior gutter. Gutter shall be completely clean and dry before application.
- h. Skylights: Curb skylights shall be treated in the same fashion as curb flashings. The entire perimeter shall be flashed with MonoBase and a minimum 6 inches width of TRU™ underlayment. All exposed skylight fasteners shall be encapsulated with MonoBase and AguaCaps as necessary. Do not bridge fasteners.
- i. Roof Field - using MonoBase and 40" TRU™ underlayment, seal the entire field of the roof. Overlap adjacent runs of TRU™ underlayment by a minimum 4".

2. MonoTop Application

10-year Warranty Requirements: Brush, spray or roller apply MonoTop at a total coverage rate of 1.5 gallons per 100 square feet. To achieve this milage, AguaSeal recommends two coats applied at .75 gallons per 100 square feet per coat. Allow coats to dry between application.

Total system dry thickness = 40 mils minimum.

20-year Warranty Requirements: Brush, spray or roller apply MonoTop at a coverage rate of 3 gallons per 100 square feet. To achieve this milage, AguaSeal recommends three coats applied at 1 gallon per 100 square feet per coat. Allow coats to dry between applications.

Total system dry thickness = 52 mils minimum.

OPTIONAL: 20-year warranties may require that the first coat of MonoTop be an alternate color relative to the final MonoTop coats, i.e.; 2 coats of Light Gray/Linen color followed by 2 coats of White or other final color selection.

3.4 PROTECTION OF FINISHED WORK

1. Monitor the finished system for 7 days, sweeping any ponding water from the roof surface off allow for full cure.



2. Verify final film thickness as specified. If specified dry film thickness has not been achieved, application of additional coating will be required.
3. Visually inspect critical areas of the roof including roof seams and penetrations and touch up with additional MonoSeal coatings to insure complete and adequate coverage.
4. Protect completed membrane from damage by work of other trades. Schedule sequence of work so that traffic over new membrane is minimized. Institute required procedures for protection of completed membrane during installation of work from other trades throughout remainder of construction period. Do not allow traffic of any type on unprotected membrane.
5. At completion of construction activities of other trades, touch-up and restore damaged or defaced coated surfaces, if and where needed. Correct damage by cleaning, repairing, replacing, and/or recoating to make acceptable to the specifier and/or AguaSeal. Leave in an undamaged condition.

3.5 INSPECTION INFORMATION

- A. Inspect Preliminary Work / Flashing Details for problem areas (e.g., gaps, cracks, fish mouths, air pockets, etc.) to ensure that work is complete and satisfactory.

PART 4 ANNUAL MAINTENANCE PROGRAM

The following are the recommendations for maintaining an AguaSeal MonoSeal Roof System. If you have any questions please contact our corporate office at 843-614-9663 or your Technical Sales Representative.

1. AguaSeal recommends that the roof area be inspected at least once per quarter.
2. During the annual maintenance program, remove all debris from the roof surface, including any vegetation, dirt, loose nails and screws, unused equipment, etc.
3. Inspect the entire roof surface for any ponding water areas. If ponding is occurring, then contact AguaSeal Corporate or your Technical Sales Representative who will recommend an approved AguaSeal applicator to remove and correct the problem area.
4. Inspect the roof surface for any punctures especially around exhaust vents and HVAC units. Should any punctures be found then contact AguaSeal Corporate or your Technical Sales Representative who will recommend an approved AguaSeal applicator for repair work.

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5. Keep all gutters free of debris. Make sure that the downspouts are draining properly by water testing them.
6. Trim back any overhanging tree branches.
7. Check all caulking and sealants on flashings and copings. Scrape and remove any caulking that is weather cracked and damaged. Clean the area thoroughly using a wire brush if necessary. Reapply polyurethane caulking such Vulkem, NP-1, or equivalent.
8. Check the mortar on chimneys and parapet walls, both in between the brick and on top. If it is damaged or deteriorating, have it tuck-pointed. Any mason can perform this work.
9. A MonoSeal System Roof may be cleaned once a year (not required) to remove surface debris build-up for improved reflectivity and cool roof benefits. Use a soft bristle wash brush and a mild detergent to remove build-up. Rinse thoroughly to remove detergents. DO NOT POWERWASH.

END